

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Bearing cover x Drive end frame	3.0	31	27 in·lbf
Rectifier end frame without wire clip x Drive end frame	4.5	46	40 in·lbf
Rectifier end frame with cord clip x Drive end frame 80 A	5.4	55	48 in·lbf
Generator pulley x Rotor	110.5	1,128	81
Rectifier holder x Lead wire on rectifier end frame	2.94	30	26 in·lbf
Voltage regulator x Rectifier end frame	2.0	20	18 in·lbf
Voltage regulator x Rectifier holder	2.0	20	18 in·lbf
Brush holder x Rectifier holder	2.0	20	18 in·lbf
Brush holder x Voltage regulator	2.0	20	18 in·lbf
Rear end cover x Rectifier holder	4.4	45	39 in·lbf
Plate terminal x Rectifier holder	3.8	39	34 in·lbf
Rear end cover x Rectifier holder	4.4	45	39 in·lbf
Terminal insulator x Rectifier holder	4.1	42	36 in·lbf
Cord clip x Rectifier end frame 100 A	16.6	170	12
Generator x Cylinder block	39	400	29